



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3338-1**Job Sheet 195606****Part No:** D3338-1**Job Qty:** 40 pcs ✓**Part Name:** Mounting Lug**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 5/27/19**Job Tracking No:****Due Date:** 7/15/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG REV A IPP: A 05.02.09 New issue KJ/JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
							Workcenter / Supplier Lead Time	
110	Purchasing	40 pcs	7/15/19		0.00	0.00	Purchasing - 1	DP JUN 04 2019
							Purchasing - 2	
							Purchasing - 3	
120	Packaging 2-1 - Receive - B4B	40 pcs	7/15/19		0.00	0.00	Packaging 2 - 1 - B4B	DP JUN 04 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S187359**Part:** D3338-1**Job No:** 195606**Serial No/Batch:** S187359**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Date: 06/04/19

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
130 QC 6	40 pcs	7/15/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61 VM	DAS 61
					QC 6 - 40	9-89
175 Packaging 3-1 - Stock - B4B	40 pcs	7/15/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B ST 527	Oscar
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
180 QC 21 - SA	40 pcs	7/15/19	0.00 0.00		QC 21 - SA - 21	ST 527
					QC 21 - SA - 70	DAS
					QC 21 - SA - 53	21 AUG 13 2019

Part Op 110 - (Purchasing) Issue PO ~~110-437~~ 1- Check for extrusion defects while loading into the machine 2- Machine as Descriptions: per Folio FA506 and Dwg D3338

- 120 - (Receive & Inspect for Damage & Mat'l Certs)
 130 - (QC6- All purchased or subcontracted products)
 175 - (Identify as per dwg & Stock Location: _____)
 180 - (QC21- Final Inspection - Work Order Release)

x 40 plus 29 Nov 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	2.8000 ft (.07 ea)	110-Purchasing	5191186
D3338-1P	Mounting Lug	40 pcs (1 ea)	110-Purchasing	5187338

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2423	3	249	0
	D3338-1P	40	0	0

Part Specifications

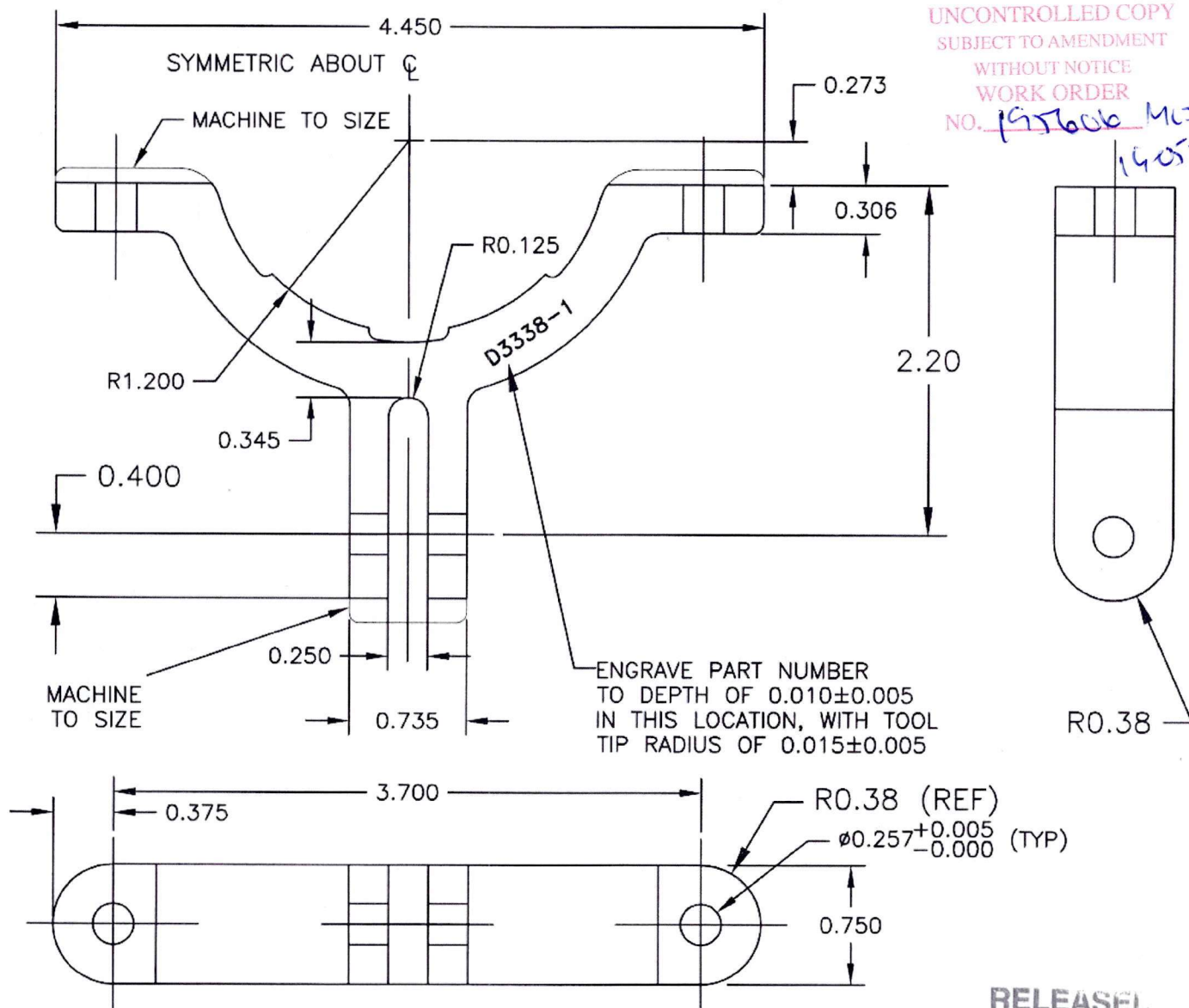
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Log	4.450inches ± 0.010	4.460 4.440		
2	Mounting Log	0.306inches ± 0.010	0.316 0.296		
3	Mounting Log	2.200inches ± 0.030	2.230 2.170		
4	Mounting Log	0.735inches ± 0.010	0.745 0.725		
5	Mounting Log	0.250inches ± 0.010	0.260 0.240		
6	Mounting Log	0.400inches ± 0.010	0.410 0.390		
7	Mounting Log	1.200inches ± 0.010	1.210 1.190		
8	Mounting Log	3.700inches ± 0.005	3.705 3.695		
9	Mounting Log	0.375inches ± 0.010	0.385 0.365		
10	Mounting Log	0.750inches ± 0.010	0.760 0.740		
11	Mounting Log	0.257inches + 0.005 - 0.000	0.262 0.257		

Plex 5/27/19 1:05 PM Dart.lajeunesse.marie

DART

DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3338	REV. A SHEET 1 OF 1
DATE 04.11.03		TITLE MOUNTING LUG	SCALE 1:1
A	04.11.03	NEW ISSUE	

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 195606 M15
1405-67

**RELEASE**

04.12.16

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043578



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043578

PO Date: 5/29/19

Due Date: 7/26/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	195597	D2230-3P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Firmed	-	6/14/19	300 pcs	0 pcs	300 pcs	\$14.90/pcs	\$4,470.00
2	195598	D2230-3P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Firmed	-	7/5/19	100 pcs	0 pcs	100 pcs	\$14.90/pcs	\$1,490.00
3	195599	D2230-3P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Firmed	-	7/26/19	400 pcs	0 pcs	400 pcs	\$14.90/pcs	\$5,960.00
4	195608	D3235-1P			Lug : Various STC's As Per Dwg D3235 Rev. A Alodine and Paint as per QS 1005	Firmed	-	7/5/19	301 pcs	0 pcs	301 pcs	\$16.20/pcs	\$4,876.20
5	195606	D3338-1P			Mounting Lug : Various STC's receive pcs	Firmed	-	7/15/19	40 pcs	0 pcs	40 pcs	\$22.25/pcs	\$890.00
												Grand Total:	\$17,686.20

9.88



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PURCHASE ORDER POHB043578



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

A handwritten signature in dark ink, appearing to be "Patrick Lussier", written over the bottom right of the Order Notes section.

Plex 6/4/19 11:02 AM dart.Lussier.Patrick

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 25349
Shipment Date: 31-May-2019
Ship Via: Pick up at METEC
Order Number: 3894
Order Date: 05/29/19

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB043578
Terms: Net 60 Days

----- Quantity -----									
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Job Number	
1	300	300	0	0	EA	D2230-3P Mounting Lug alodined and painted as per QSI005	G	3894-01	
4	301	301	0	0	EA	D3235-1P Mounting Lug alodined and painted as per QSI 005	A	3894-04	
5	40	40	0	0	EA	D3338-1P Mounting Lug alodined and painted as per QSI005	A	3894-05	

DAS
61
9-89

RECEIVED
JUN 04 2019
DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
300	D2230-1	Mounting Lug	DAS G	S141186	018475-1	HB043578
40	D3338-1	Mounting Lug	51 A	S141186	018284-1	HB043578
299	D3235-1	Mounting Lug	89 A	S141186	017184-1	HB043578
1	D3235-1	Mounting Lug	A	S141186	017018-2	HB043578
1	D3235-1	Mounting Lug	A	S101247	015858-2	HB043578

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, May 31, 2019